

# Dasr4<sup>®</sup> series covering yarn

WS **Dasr4**<sup>®</sup> Low Power

**SHELVINO** Regular Power

**SKB-300** No Power

SAMPLE BOOK





Low Power

## Features of WS Dasley

**WS30 36dtex(32d) Mix ratio: 25% polyurethane Nylon 75%**

Because it is very soft stretch and is very good at heat setability, it is a thread with a function that form stability is very improved and it is hard to become a turbulent size. In addition, because there is no torque and the strength is strong, the walnut organization state is very clean. By putting it in the product which did not put the stretch yarn up to now, a new product development is considered, and it is possible to produce a product that can be hand-washed. With respect to the knit material 1 ply, to stabilize the knitted fabric by plating this yarn, it becomes a very light soft texture. In addition, the knitting becomes beautiful, and the material feeling of the main body is further upgraded. In addition, the ultra-fine double covering of soft power prevents obliqueness, and there is no torque and tekari such as conventional products inconspicuously, and productivity is improved. It exhibits the best function for full knitting and accessories of 10 gauges or more, as well as for connecting the knitted fabric.

### Handling precautions

Please use a double-feeding thread so that you can completely plating knitting on the back side of the front knitting yarn.

Shrink with 100 to 120 degrees C steam, please perform elastic expression.

Washing shrinkage and solvent-based shrinkage are possible under normal conditions. It is usually possible to wash with detergent.

Tumbler drying is also not a problem.

Insert a 5-10% wide formwork for the knitted fabric after desibing or sacoping, and set the steam (steam heating 5-10 seconds, vacuum 5 seconds) at 100 to 120 degrees Celsius.

When setting dry heat, please do not exceed 140 degrees Celsius.

When using a hand iron, pay particular attention to the temperature setting (steam 120 degrees Celsius or less).

Be sure to apply the hand iron enough with the same co-fabric to make sure it is all right.

Avoid chlorine bleaching.

Dry cleaning is normal conditions, please wash the laundry put in the net.



Regular Power

## Features of SHELLVIENO™

**SV80 84dtex(76d) Mix ratio: 8% polyurethane Nylon 92%**

SHELLVIENO is a covering yarn made from polyurethane elastic yarn produced under strict quality control for core yarn. It has a number of excellent properties such as durability, knitting, elongation resiliency, and staining fastness, making it ideal for planning all stretch products. It is the standard for knits that are used for all applications of knitting products from rib knit.

### Handling precautions

Do not use chlorine bleach.

Please avoid dyeing. However, please confirm the product properness after dyeing according to the dyeing standard of nylon when dyeing after dyeing. If PH becomes 7 or more, it will affect the robustness, so please test the post-processing prescription thoroughly and confirm your fitness. Please avoid hair-burning and silk processing and do not leave it in places where there is acidified gas such as combustion gas such as oil and gas stoves. When using cashmere products for fur processing, please avoid nylon because there is a risk of discoloration (color loss). We recommend The Dasry®2075 polyester covering. The combination pattern of the pre-dyed yarn and white is a problem of color transfer, so please do a preliminary test enough and check properly. Home washing conditions should be up to 40 degrees Celsius, please leave the impression in the shade. Dry cleaning is required under normal conditions. Please decide the iron temperature put the other party material to be used in the code. However, please be less than 120 degrees Celsius.



No Power

## Features of SKB300

**33dtex(30d) Nylon 100%**

It is the only all-purpose reinforcement thread of no power & ultra-weak stretch in the knit industry. It is ideal for reinforcing yarns for yarns that are not strong or elastic, as well as for preventing transparency and unstable knitting. In particular, it is effective with 12-18 gauges. Only the expanded color of the mark Bespoke color is 3.0kg. It is a normal unit price from 5.0kg.

### Handling precautions

Knitted geothermal set, please steam set at 100 to 120 degrees C (5-10 seconds). In the case of border yarn, please use one color (3050) to prevent the turbulent size by color. When used for prevention of sheer, we recommend shrinkage or sawing. Please be careful not to catch the watermark pattern and rough fabric, etc.

Please be sure to set the tension at the time of knitting to loosen. If there is a scratch in the sinker and the thread opening, etc. of the knitting machine, please note that it will be the cause of the yarn breakage.

# Dasr4<sup>®</sup> series



The actual color may differ depending on the viewing environment.

# Dasr4<sup>®</sup> series

5		6		7		8	
810		1010		1210		1410	
820		1020		1220		1420	
830		1030		1230		1430	
840		1040		1240		1440	
850		1050		1250		1450	
860		*1060		1260		1460	
870		1070		1270		*1470	
880		1080		1280		*1480	
890		1090		1290		*1490	
900		1100		*1300		1500	
910		1110		1310		1510	
920		1120		1320		1520	
930		1130		1330		1530	
940		1140		1340		1540	
950		1150		1350		1550	
960		1160		1360		1560	
970		1170		1370		1570	
980		1180		1380		1580	
990		1190		1390		1590	
1000		1200		*1400		1600	

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covering yarn

- EU Agency -

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